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- a. providing a pigment or dye effective to produce a desired color in said article;
 - b. providing polyol or polyester resin components;
 - c. providing isocyanate components;
 - d. providing a curing catalyst;
 - e. mixing said pigment or dye, resin and isocyanate components, and said curing catalyst;
 - f. putting said mixture into a mold;
 - g. rocking or rotating the mold in multiple directions;
 - h. allowing said mixture to remain within said mold for a gelling period of about 9 to about 15 minutes to produce a molded article;
 - i. removing said molded article from said mold.

REMARKS

The amendments to the specification have been made to correct obvious grammatical and typographical errors. No new matter has been added.